



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6705G03031-3G

Job Sheet 170222



Part No: RBW6705G03031-3G

Job Qty: 2 ea

Part Name: Main Rotor Actuator Black Simulator Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/11/18

Job Tracking No:

Due Date: 1/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW6705G03031-3G Rev 1 IPP Rev A 17.11.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		1/30/18	0.00	0.00	Start Up Small Fab-2		MCL
110	Small Fab	2 pcs		1/31/18	0.00	1.00	Small Fab-9		MCL DAS 38
120	QC	2 pcs		1/31/18	0.00	0.00	QC5		18-04-12
130	Packaging	2 pcs		1/31/18	0.00	0.00	Packaging3		GA098
140	QC21-SA	2 Ea		1/31/18	0.00	0.00	QC21		

Part Op 110 - -Assemble as per DWG. Sheet 1

Descriptions: 120 - Black ink stamp T/N on flag to fit as per DWG.

130 - Black ink stamp T/N on flag as per DWG.

DAS
21
9-80

APR 13 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	3896T31	4	288	0	0
	CL-2-C	2	521	0	0
	NAS1756-12	2	182	0	0
	RBW6705G03031-3G-1	2	0	0	0

QC5
3058422

Part Specifications

Specifications could not be found.

Plex 1/11/18 12:30 PM Dart.lajeunesse.marie



Container No: S060504



Part: RBW6705G03031-3G

Job No: 170222

Serial No/Batch: S060504

Revision: 1

Inspector:

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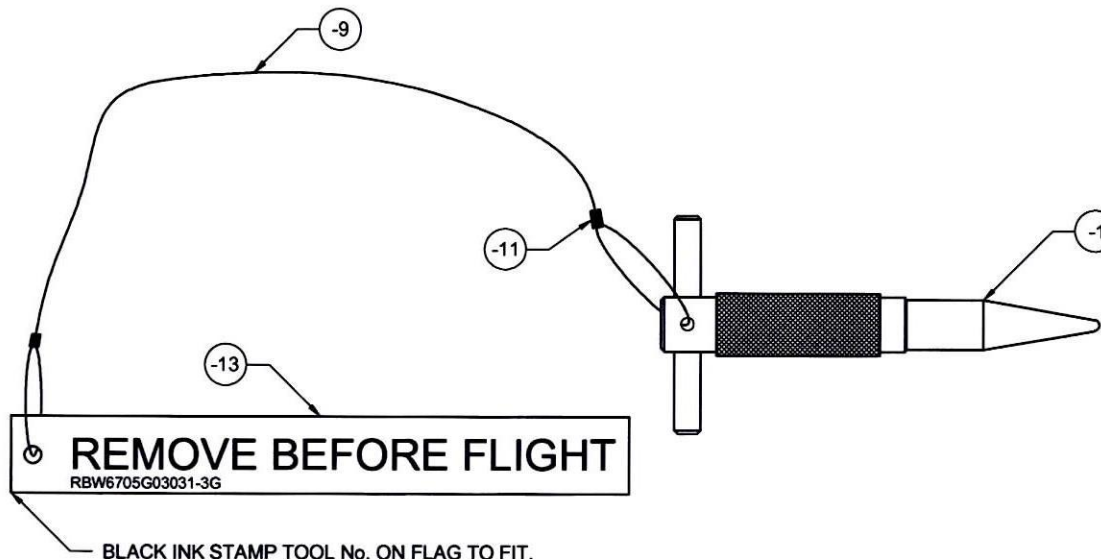
Date: 04/12/18

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
A	DELETED -7 KEY RING.	8/29/12	RJC
1	-5 ADDED NOTE TO BUFF ONE END OF PIN .001" OVER .75" LONG.	2/12/13	BIM

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 170222 M5

1801-11



NOTES

1. ALSO PART OF KIT RBW6705G00131-3G.

RED BARN MACHINE

TITLE BLOCK SIMULATION TOOL,
M/R ACUATOR

DWG NO. RBW6705G03031-3G **REV** 1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS .XXX ± .005
FRACTIONS ± 1/32
ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
015 x 45° PR .015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING
DRAWN BY: PERRITT
APPROVED: *D. Hall*
SPEC: *AGUSTA*
USED ON MODEL
SCALE: NTS
DATE: 1-28-10
SHEET: 1 of 4

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
1	1	-1	1	1	BLOCK SIMULATION TOOL			2
1	1	-3			PIN	BRASS	Ø9/16 x 4-1/8	3
1	1	-5			HANDLE	1018	Ø1/4 x 2	4
		B/O -9	1		LANYARD WIRE	COATED STEEL	Ø1/16 x 10 REID #CL2C	1
		B/O -11	2		FERRULE	ALUMINUM	Ø1/16 x 3/8 MCMaster-CARR #3896T31	1
		B/O -13	1		REMOVE BEFORE FLIGHT FLAG	COATED CLOTH	NAS1756-12 AIRCRAFT HARDWARE	1